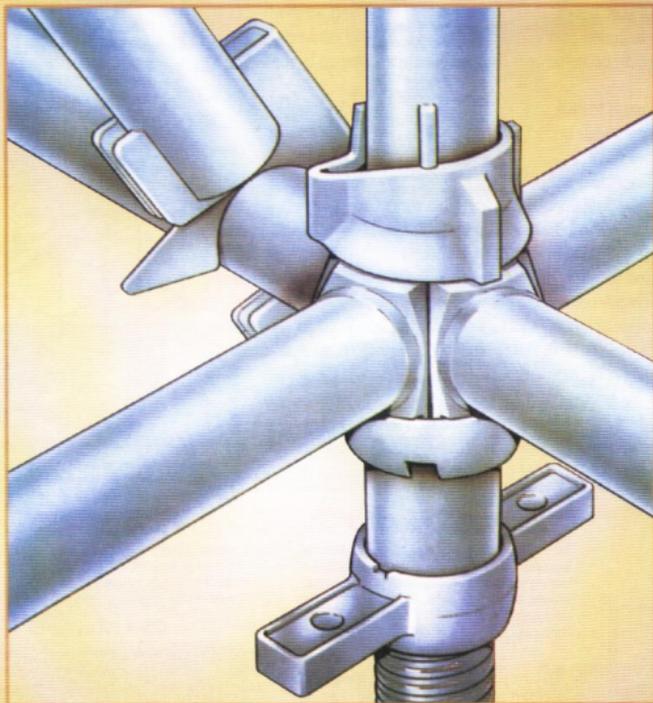


# BSL Scaffolding Limited

[ISO :9001 - 2000 CERTIFIED MANUFACTURING]

**BSL**



## CUPLOK SCAFFOLDING & SUPPORT SYSTEM

### A PROFILE

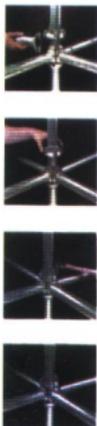
Over the past years, BSL, the three times winner of Export Excellency Awards from the Govt. of India, has established itself as the leading organisation in the field of high quality Scaffolding & Formwork systems for the construction & maintenance industry in India and also as a major exporter.

Through a network of Joint-Venture Companies and subsidiaries, it is now spread over a lot of part of the world. BSL's reputation has been built up steadily over the years by putting the needs of its customers above every other consideration. Everything we do is designed to help our customers achieve maximum on-site efficiency without compromising safety standards.

The success of any construction project depends on how closely you stick to planned time schedules and cost estimates. When you purchase scaffolding or formwork equipment from BSL, you are able to draw the resources of a well-spread service organisation.

Regardless of the specific type of equipment and site location, we will work with you to ensure your project to run according to plan.

The extensive design and manufacturing resources of BSL give us the ability to develop or adopt products quickly to suit the constantly changing needs of our customers.



CUPLOK's unique locking action makes it the fastest, safest, most economical & widely-used scaffolding system in the world.

The success of CUPLOK lies in the 'node point' or fastening method. Four horizontals can be fastened at one time, making a very rigid connection. The horizontals bear directly on to the verticals and are firmly clamped by the action of the top cup.

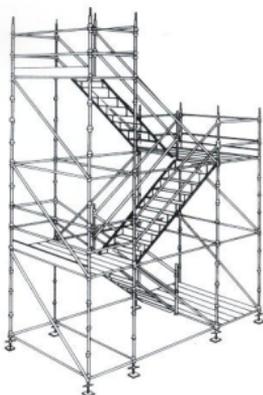
There are no loose parts to lose. CUPLOK is made from the highest quality steel providing great strength while being light and easy to handle.

When investing in equipment, it must be as versatile as possible, and BSL CUPLOK is ideal for many applications: formwork, support, general access, circular scaffolding, mobile towers, loading towers and many other uses.

CUPLOK is now widely used in industries as diverse as ship building, power plant, refinery maintenance and conservation of monuments.

Speed of erection and simplicity are the keys to CUPLOK's success. Designed to be tough, CUPLOK is highly resistant to damage.

BSL CUPLOK will provide you with important cost savings as a result of its speed of erection. It can be erected by unskilled labour, easily stored & maintained and can be used in a variety of applications.



BSL CUPLOK WITH STAIRCASE ARRANGEMENT

BSL CUPLOK is patented in India by patents nos - 1. Design No. 174190 Date 30.6.97 Class 1 Validity Upto 30.6.2012

2. Design No. 174191 Date 30.6.97 Class 1 Validity Upto 30.6.2012

## CUPLOK COMPONENTS

### VERTICALS / STANDARDS

CUPLOK Verticals, made out of 40 mm NB tubes, are available to suit any propping or access application economically. The Verticals can be used for support or access as required. The connection point is set at 500/1000 mm vertical intervals for maximum versatility in use. The lower cups are welded in position; the upper, moveable, cups are retained by a fixed stop. The Verticals are drilled for the fixing of the spigot joint. A bolt can be used to restrain upward forces if required.

Available in following sizes :

3000 mm 2500 mm 2000 mm  
1500 mm 1000 mm 500 mm



### HORIZONTALS/LEDGERS

CUPLOK Horizontals, made out of 40 mm NB tubes, are available in a range of standard sizes or can be made to a special length if required. The forged blade end fits in the cup of the Vertical. The simple robust design ensures that Horizontals need no maintenance.

2500 mm 2000 mm 1500 mm  
1250 mm 1000 mm 500 mm



### ACCESS SCAFFOLD LADDER

A simple Latch-on M.S. Ladder suitable for scaffold height of 10-12 metres

Available in following sizes :  
2000 mm 1500 mm



### OMEGA HOP-UP BRACKETS

The 1-board, 2-board and 3-board Hop-Up Brackets incorporate the Omega section for locating scaffold boards and attach to the cup joint. In order that the Hop-Up Brackets are correctly located, each unit includes a CUPLOK joint to accept Horizontals.



### FIXED BASE/HEAD PLATE

This component is used either as a base plate at the bottom of a jack to give the necessary spread of load, or when the jack is used at the top of the Vertical as a head plate to accept a Drop Head.



### SPIGOT

When necessary, Verticals are connected end to end by an internal Spigot. This is bolted to the Vertical.



### STEEL SCAFFOLD BOARDS

A range of sizes with non-slip working surface which are used with/without the Omega Horizontals to form the lightest of all working platforms.

Available with hooks/without hooks in the following widths: 300mm 250mm 200mm 100mm  
Suitable for various grid sizes.



### TOE BOARD

Available in different sizes suitable for working platform of various length and width.



### CASTOR WHEELS

Cuplok castors lock on to the bottom of Verticals. The 200 mm diameter wheels provide for easy movement of mobile scaffolds.



### STAIRCASE COUPLER

### CANTILEVER FRAMES

At the edges of a building it is often necessary for economy, speed of working and safety to provide a support beyond the edge. The Cantilever frame fixes directly to the Vertical at the node points. The frame accepts universal jacks for carrying all types of support forkhead, dropheads etc. This item is invaluable for supporting slab edge formwork. Frames have blade ends for locating in the cup joints and accept lags in position.

Available in following sizes :

1500 mm x 1500 mm  
1500 mm x 1000 mm  
1200 mm x 1500 mm  
1200 mm x 1000 mm



### OMEGA TRANSOM/HORIZONTAL

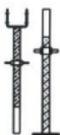
Omega transom which replaces the tubular horizontals offers a firm location for scaffold boards which are fitted on these specially designed Omega sections thus providing a flat and level decking.



### ADJ. BASE PLATE/STIRRUP HEAD

The Adj. base plate/stirrup heads provide a method of adjustment which can be used at either the top or bottom of a scaffold support structure. It is used in conjunction with Forkheads and Adaptors and can accept the full loading capability of Cuplok when fully braced.

Range : 45mm to 850mm Adj., comprising various sizes.



### CUPLOK AS STAGING



NHAI - Kolaghat Bridge - Bhageeratha Engg. Ltd. (INDIA)



INFOSYS - Bangalore (INDIA)



IMCC - Delhi Metro (INDIA)

### FLEXIBILITY IN CUPLOK

The nature of the unique cupjoint makes CUPLOK ideal for circular scaffolding, providing access to cylinders or tanks, particularly on oil refineries, power and chemical plants.

Unlike other systems, CUPLOK Ledgers can be positioned in the cup at any angle from 0 degree to 360 degree accommodating any radius or curve without the need for scaffold tube and loose fittings. Bays may either be trapezium shaped or alternately rectangular and trapezium shaped, according to radius.

When it is not possible to locate all horizontals at the same level, the outside horizontals should be moved up 1 m to form the handrail.



The Lingaraj Temple Bhubaneswar (India)



Temporary Stadium at Sydney in Australia

### CUPLOK AS ACCESS SCAFFOLDING



Restoration of The Taj Mahal (India) using BSL CUPLOK

The complex access requirements of oil, petrochemical and heavy industrial maintenance & construction projects cannot always be met by standard scaffolding. Special problems arise which need special equipment. No matter how difficult the access problem, BSL has the expertise to design, manufacture or adapt equipment to solve it. Its research and development engineers are constantly seeking new ways to overcome problems of access. Engineers are on call to plan the utilisation of CUPLOK & standard scaffolding in unusual applications.

Examples of special application of BSL CUPLOK:

- ◆ CUPLOK scaffolding in Boiler (30MW-500MW) Overhaul.
- ◆ Ship Manufacture and repair
- ◆ Offshore platforms at sea
- ◆ Oil/ Petrochemical plants
- ◆ Power Stations
- ◆ Archaeological / Heritage Buildings
- ◆ Cement / Steel / Fertilizer Industries



Scaffolding for Boiler



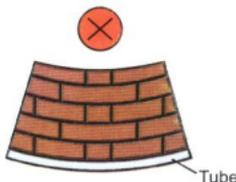
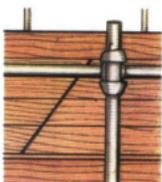
Ship Repairs at The Malta Dry Docks using BSL CUPLOK

## SAFETY IN CUPLOK

The safety of a scaffold depends on the men who erect it. BSL CUPLOK has been designed with safety built-in, because no loose fittings are required. Lower cups prevent accidental dislodging of the ledgers, and guardrails are automatically positioned at working platform levels. Strict adherence to the above mentioned factors will greatly contribute to accident prevention.

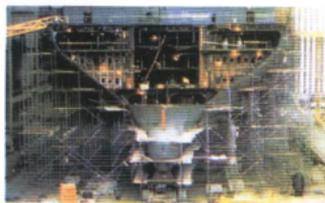
For your own safety and that of others working on the scaffold, please make sure that the following rules are obeyed.

- ✦ The Base of the Scaffold : If the scaffold is on rough or uneven ground, make sure the scaffold is erected on adequate timber sole plates properly bedded and levelled.
- ✦ Platforms : Make sure the platform contains no trip hazards or projections.
- ✦ Ladders : When ladders are used, make sure they stand on a firm base and are securely fixed.
- ✦ Guardrails and toeboards : All working platforms where a person is liable to fall, should be fitted with guardrails and toeboards.
- ✦ Overloading : Do not overload the scaffold with bricks and other materials. Remember to load materials as close to the verticals as possible.
- ✦ Bracing and Tying-in : All scaffolds require adequate bracing and tying-in. No ties should be removed without adequate supervision and if necessary the prior fixing of alternative ties or bracing should take place to ensure the continuing safety of the scaffold.



Tube

BSL reserves the right to alter or amend without notice the design and / or specifications of any of the equipment forming parts of the BSL CUPLOK system in the interests of improvements.



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Email: bsl\_mumbai@rediffmail.com

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Email: marketing@britishscaffolding.com  
Website: www.britishscaffolding.com

✦ DUBAI

✦ SYDNEY

✦ LONDON

## ACCESS SCAFFOLDING

### BSL CUPLOK SYSTEM

The leading scaffolding arrangement worldwide, CUPLOK's unique node point connection makes it the fastest, safest and most versatile scaffolding ever designed.

CUPLOK standards are manufactured from higher grade steel tubes. The connection point is set at 500/1000 mm. The captive mobile cups are made out of malleable Cast-iron to ensure rough site handling, and welded bottom cups are pressed from high quality steel. Loose spigots are used to provide troublefree and stronger connection between verticals.

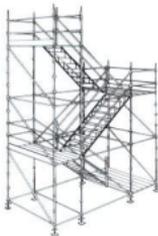
All ledgers/horizontals have identical forged blade ends, to fit in the cups of the standards.

### ACCESSORIES :

- ◆ Adjustable Jack : Suitable for providing an adjustment from 75mm upto 850 mm at the top/base.
- ◆ Cantilever 'A' Frame : Provides additional access for support. Also used for cantilever scaffolding.
- ◆ Other accessories : Beam Bracket / Bridging Horizontal / Hop-up Bracket / Omega Transom etc.

### FEATURES

- ◆ Cup Joint: Gives rigid connection between vertical and Horizontal member.
- ◆ Cup Action : Faster erection, allows 4 horizontals to be fixed or released in a single operation.
- ◆ Fixing of top cup : Only hammer required.
- ◆ No small loose parts : Losses reduced.
- ◆ Removable spigot: Gives greater flexibility of use.



BSL CUPLOK WITH STAIRCASE ARRANGEMENT

BSL CUPLOK is patented in India by patents nos 1. Design No. 174190 Date 30.6.97 Class 1 Validity Upto 30.6.2012  
2. Design No. 174191 Date 30.6.97 Class 1 Validity Upto 30.6.2012

### 'H' FRAME SYSTEM

Consists of welded frames, with 48.3 mm OD verticals, braced together with scissor type cross braces by means of spring clips. Diagonal bracing is provided in alternate bays for scaffold heights upto 20 metres and in all bays for greater heights. 'H' Frame with 60.3 mm O.D. Verticals are available for staging of heavier structures.

Standard Sizes : 'H' Frame-2000 x 1250, 1500 x 1250, 1000 x 1250 mm.

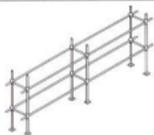
Cross Braces : Suitable for frame spacing of 2.5, 2.0, 1.5, and 1.0 m; other sizes made available on request.



### A.P.U. SYSTEM

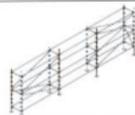
Consists of two verticals and one horizontal, both of 48.3 mm OD tube. On verticals, lugs welded at 500 mm centres provide rigid support to horizontal which has built-in three way clamps welded at both ends to take bracing tube connecting units.

Standard sizes - 2000 x 1220, 1500 x 1220, 1000 x 1220, 2000 x 1830, 1500 x 1830, 1000 x 1830 mm.



### WEDGELOCK SYSTEM

Consists of verticals with wedge housing welded at every 500mm and horizontals with captive wedges welded, both of 48.3 mm OD tubes. A good scaffolding system for repair and construction jobs, where speed and versatility are important. Accessories : Angular Transom, Hop-up Bracket etc.



### BSL SCAFFOLDING AS SUPPORT STAGING

CUPLOK, 'H' Frame and A.P.U. scaffoldings detailed above are suitable for use as support staging for various projects like Building, Bridges, Silos, Industrial Structures etc. BSL can provide technical guidance in providing a safe and optimal design of staging for any type of structure. Further, it is recommended that staging is always erected on sound footing/timber sleepers etc. for proper distribution of load to ground, and ensure that all verticals are in plumb.

### BSL SCAFFOLDING FOR INDUSTRIAL MAINTENANCE

BSL Scaffolding Equipment, in particular CUPLOK, is ideally suited for maintenance and repair works in various industries like ship building and repairs, Oil/Petrochemical, Offshore and Power projects including Boiler Maintenance.

### BSL-RING SCAFFOLDING



### TUBE AND FITTINGS SYSTEM

BSL Tube and fittings scaffolding includes a comprehensive range of components which are strong, safe and economical, and are ideally suited for wide application in building construction and maintenance industry.

Scaffold Tube : Steel scaffold tubes, black, 48.3 mm O.D., Mild steel, continuous weld, conform to IS:1239 or 1161, grade YST 210 and BS 1775, grade 13. These are made available in random lengths of 4.5 to 6m, or required cut lengths.

Scaffold Fittings: All scaffold fittings generally conform to Latest IS: 2750 and BS: 1139

- ◆ **Swivel Coupler** for any angle joint (other than 90°)  
40 x 40 mm and  
40 x 50mm NB
- ◆ **Double Coupler** for right angle joint  
40 x 40 mm and  
40x50mm NB



- ◆ **Putlog Coupler** for two horizontal tubes at right angle  
40 x 40 mm NB

- ◆ **Expanding Joint Pin** for connecting two tubes end to end  
40 x 40 mm NB



- ◆ **Sleeve Coupler** for axial connection of two tubes that are subject to bending or axial tension  
40 x 40 mm NB



### Staircase Coupler



### SCAFFOLD ACCESSORIES :

Fixed Base Plate for 48.3 mm OD Tubes or for 60.3 mm OD tubes with Pins/Spigot



### ACCESS SCAFFOLD LADDER

A simple Latch-on M.S. Ladder suitable for scaffold height of 10-12 metres  
Available in following sizes :  
2000 mm, 1500 mm



### TOE BOARD / GUARD

Available in different sizes suitable for working platform of various lengths and widths.



### ADJ. BASE PLATE/STIRRUP HEAD

The Adj. base plate/stirrup heads provide a method of adjustment which can be used at either the top or bottom of a scaffold support structure. It is used in conjunction with Forkheads and Adaptors and can accept the full loading capability of BSL Cuplok when fully braced.  
Range : 45mm to 850mm Adj., comprising various sizes.



### OTHER BSL SCAFFOLD ACCESSORIES

- ◆ Access Bracket
- ◆ Staircase Coupler alongwith staircase treads & risers
- ◆ Castor Wheel
- ◆ Scaffold Boards/Jalils
- ◆ Safety Equipments
- ◆ Fixed modular staircases



## SLAB SHUTTERING & STAGING ARRANGEMENT

### METRIFORM SYSTEM

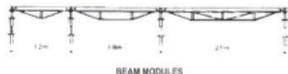
BSL Metriform is the leading formwork system for the construction of concrete floors and walls. Minimal assembly and dismantling time coupled with a limited number of components highlight today's most cost effective system. BSL Metriform incorporates the advantages of early striking (enabling early removal of formwork beams and panels while R.C.C. slab remains supported on props with drop-heads) which will dramatically increase output, whilst employing less labour more efficiently.

Metriform system can be used with BSL Props for concreting of slabs at ordinary heights, or with BSL CUPLOK scaffolding for greater heights.

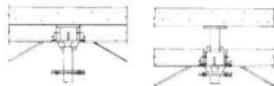
Standard Metriform Beams are available in 2.5, 1.8 and 1.2 m sizes making this system suitable for different grids. Use of special 1.8m beam for support of beam soffit can allow early removal of even beam bottom formwork.

70 mm deep Metriform Universal Panels and Adjuster Panels are manufactured out of (2mm/4g) sheets with pressed flanges and stiffener.

BSL Metriform is also made available in a range of specially designed Metriform Beams & Dropheads, which is compatible for use with conventional 38 mm deep Floor/Slab Forms.



BEAM MODULES



WORKING OF DROPHEADS



DROPHEADS RAISED



DROPHEADS STRUCK

### ADJUSTABLE TELESCOPIC PROP

BSL Props are made from continuous welded steel tubes.

Outer : 60.3 mm OD

Inner : 48.3 mm OD

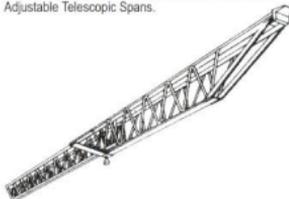
Prop	Height (M)		Safe Axial Load (Kg)	
	Closed	Extended	Closed	Extended
0 M	1.10	1.75	3500	3000
1 M	1.50	2.75	3200	2300
2 M	2.00	3.25	3000	2200
3 M	2.00	3.75	2900	2000
4 M	3.00	4.65	2300	1150

PROP

### ADJUSTABLE TELESCOPIC SPANS

Size	Range, Min. (m) Max. (m)	
ESO + ESI	1.75	2.70
ESO + SI	2.35	3.40
SO + ESI	2.40	3.45
SO + SI	2.46	4.15
SO + LI	3.05	4.75
LO + SI	3.15	4.90
LO + LI	3.15	5.50

Note : No intermediate support to be provided under Adjustable Telescopic Spans.



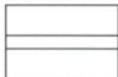
### ADJUSTABLE TELESCOPIC SPANS SPACING TABLE

Slab Thickness (Total)	Allowable span for centre line spacing			
	300 mm	600 mm	900 mm	1150 mm
load incl. 180 Kg/Sq.m. for Shuttering + Live Load)				
100	8000	5630	4600	4000
115	7800	5500	4450	3850
125	7550	5300	4300	3750
150	7100	5000	4050	3550
180	6700	4750	3850	3350
200	6400	4500	3650	3200
250	5900	4100	3350	2800
300	5450	3700	3150	2450

### BSL FLOOR / SLAB FORM

Manufactured out of 14 gauge sheets with pressed flanges and stiffener. Available in standard sizes of 1150 x 600, 900 x 600, 1150 x 300 & 900 x 300 mm. Other sizes available on request.

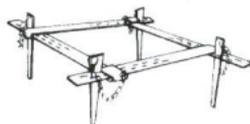
Floor/Slab Form Adjusters eliminate use of cutpieces of timber, as these can fill up odd shapes of slab. Available in standard sizes of 1150 x 400, 900 x 400 and 600 x 400 mm.



### ADJUSTABLE COLUMN CLAMPS

Ideally suited for a wide range of column sizes, and are usable with both steel or timber shuttering. These clamps have no loose parts. Further interchangeability of arms of different sizes of column clamps makes them extremely versatile.

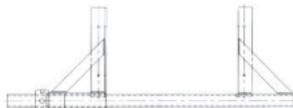
Size/No	Distance between inside of Opposite arms.	
	Min. mm	Max. mm
1.	300	765
2.	450	1070
3.	650	1370



### ADJUSTABLE BEAM CLAMPS

Fastest method of clamping beam formwork and casings, BSL Beam clamps are suitable for use with both steel and timber shuttering.

Interchangeability of arms ensures maximum versatility. Sizes suitable upto beam width of 800 mm available.



## WALL FORMWORK & ACCESSORIES

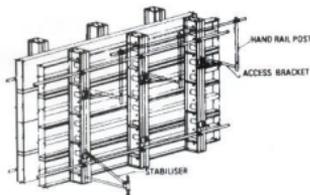
### HEAVY DUTY (J4) SOLDIER ARRANGEMENT

The most advanced and versatile arrangement of its type for wallform shuttering. Heavy Duty (J4) Soldier Arrangement is suitable for use for any pour height upto 4.5m.

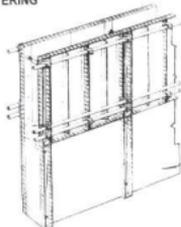
#### Features:

- ◆ Modular construction of soldiers in Metric sizes.
- ◆ High strength connection between soldier lengths.

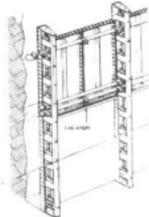
- ◆ Can be crane-handled.
- ◆ Accessories like plumbing foot, stabilizer & walk-way brackets available.
- ◆ Possibility of fixing ties at any location along height.
- ◆ Compatible for use with BSL Universal Panel, conventional steel panels & plyfaced shuttering.
- ◆ Compatible with BSL Heavy Duty Tie System with loading capacity ranging upto 5T per Tie.
- ◆ Highly adaptable for different shapes of walls.



### CONVENTIONAL WALLFORM SHUTTERING



TYPICAL ARRANGEMENT USING CHANNEL SOLDIER

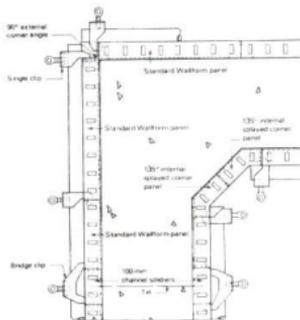


TYPICAL ARRANGEMENT USING H.D. SOLDIER



Consists of wallform panels made out of 12 gauge Sheet and M.S. Angle / Flat Frame, channel / Heavy Duty Soldiers, Tubular/Channel waters & accessories. Panels supplied in 1.25m & Soldiers in 2.5m heights. For curved walls, flexible panels are used, and heavy duty soldiers to be used in place of channel soldiers for single side shuttering.

Double Adjuster Panel, Splay Panel, Internal Corner Panel, External Corner Angle and Lap Angle etc., as also wallform accessories like Single clip, Double clip, Bridge clip, Assembly bolt and wedge & clip etc. are used for various applications of conventional wallform shuttering.

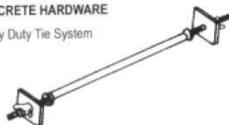


### PURPOSE MADE FORMWORK

BSL also undertakes design, manufacture and supply of steel formwork for structures such as Bridges, Dams, Aqueducts, Precast Concrete Elements etc. and also provides on-site erection guidance and free consultancy.

### CONCRETE HARDWARE

Heavy Duty Tie System



Capacity upto 5T

#### Coil Ties, Water Seal Ties & Loops

12 & 20 mm dia ties in lengths to suit various wall thickness and 100 & 150 mm Single and 225 mm Double loops.



#### Tie Bolts

12 and 20 mm dia.



#### Plastic Cones

12 and 20 mm dia.



#### Spring Coils

12 and 20 mm dia.



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